

DEC.	HEX.	SYMBOL	FUNCTION
7 or 135	(07) (87)	BEL	Sound buzzer for 1 second
27 7 or 27 135	(1B) (07) (1B) (87)	ESC BEL	Same as BEL
8 or 136	(08) (88)	BS	Move 1 character position to the left
27 8 or 27 136	(1B) (08) (1B) (88)	ESC BS	Same as BS
9 or 137	(09) (89)	HT	Move to the next horizontal tab position
27 9 or 27 137	(1B) (09) (1B) (89)	ESC HT	Same as HT
10 or 138	(0A) (8A)	LF	Print and Line Feed according to latched information with or without Carriage Return (DIP switch 6)
27 10 or 27 138	(1B) (0A) (1B) (8A)	ESC LF	Same as LF
11 or 139	(0B) (8B)	VT	Move to the next vertical tab position
27 11 or 27 139	(1B) (0B) (1B) (8B)	ESC VT	Same as VT
12 or	(0C)	FF	Form Feed after printing

140	(8C)		
27 12 or 27 140	(1B) (0C) (1B) (8C)	ESC FF	Same as FF
13 or 141	(0D) (8D)	CR	Printing and Carriage Return with or without Line Feed (DIP switch 3)
27 13 or 27 141	(1B) (0D) (1B) (8D)	ESC CR	Same as CR
14 or 142	(0E) (8E)	SO	Double-width character mode designation
27 14 or 27 142	(1B) (0E) (1B) (8E)	ESC SO	Same as SO
15 or 143	(0F) (8F)	SI	Printing and condensed character mode designation
27 15 or 27 143	(1B) (0F) (1B) (8F)	ESC SI	Same as SI
17 or 145	(11) (91)	DC1	Select Printer
27 17 or 27 145	(1B) (11) (1B) (91)	ESC DC1	Same as DC1
18 or 146	(12) (92)	DC2	Printing and standard 10 cpi character mode designation
27 18 or 27 146	(1B) (12) (1B) (92)	ESC DC2	Same as DC2

20 or 148	(14) (94)	DC4	Double-width character mode termination
27 20 or 27 148	(1B) (14) (1B) (94)	ESC DC4	Same as DC4
24 or 152	(18) (98)	CAN	Clear all print data in the internal buffer
27 24 or 27 152	(1B) (18) (1B) (98)	ESC CAN	Same as CAN
27 45 n	(1B) (2D)	ESC - n	n=1 Starts Underline n=0 Ends Underline
27 48	(1B) (30)	ESC 0	Line Feed pitch is set to 1/8"
27 49	(1B) (31)	ESC 1	Line Feed pitch is set to 7/72"
27 50	(1B) (32)	ESC 2	Start Line spacing set by ESC A
27 51	(1B) (33)	ESC 3	Set line-feed pitch to n/216" 0<n<255
27 52	(1B) (34)	ESC 4	Current position is set as top of form
27 53 n	(1B) (35) n	ESC 5 n	Set Automatic Line Feed n=1: Carriage Return and Line Feed n=0: Carriage Return Only
27 54	(1B) (36)	ESC 6	Select IBM Character Set 2
27 55	(1B) (37)	ESC 7	Select IBM Character Set 1
27 58	(1B) (3A)	ESC :	Printing and select compressed character
27 61	(1B) (3E)	ESC =	Define downloading characters
27	(1B)	ESC	Set line-feed pitch to n/72" when ESC 2 is input

65 n	(41) n	A n	
27 66 n1..... nk 0 n	(1B) (42) n1..... nk (00) n	ESC B n1..... nk NUL n	Vertical tab position setting 1<k<64
27 67 n	(1B) (43) n	ESC C n	Specify page length in lines
27 67 0 n	(1B) (43) (00) n	ESC C NUL n	Specify page length in inches ranging from 1 to 151
27 68 n1..... nk 0	(1B) (44) n1..... nk (00)	ESC D n1..... nk NUL	Horizontal tab position setting 1<k<28
27 69	(1B) (45)	ESC E	Set emphasized printing
27 70	(1B) (46)	ESC F	Cancel emphasized printing
27 71	(1B) (47)	ESC G	Select Double-strike Character Mode
27 72	(1B) (48)	ESC H	End Double-strike Character Mode
27 73 n	(1B) (49) n	ESC I n	Select Print Mode n=0: Standard n=1: High-Speed Draft (12 cpi) n=2: NLQ n=3: NLQ n=4: Standard Download n=5: High-Speed Draft Download (12 cpi) n=6: NLQ Download (Automatically created when standard download is defined) n=7: NLQ Download
27 74 n	(1B) (4A) n	ESC J n	Perform n/216" Line Feed
27 75 n1,n2, d1,... dk	(1B) (4B) n1,n2, d1,... dk	ESC K n1,n2, d1,... dk	Select 60 DPI (dot/inch) Bit Image Mode k=n1 (LSB) + 256 x n2 (MSB)

27 76 n1,n2, d1,... dk	(1B) (4C) n1,n2, d1,... dk	ESC L n1,n2, d1,... dk	Select 120 DPI (dot/inch) Bit Image Mode k=n1 (LSB) + 256 x n2 (MSB)
27 78 n	(1B) (4E) n	ESC N n	Set skip over perforation in line feed unit 1<n<255
27 79	(1B) (4F)	ESC O	End skip over perforation
27 80 n	(1B) (50) n	ESC P n	Proportional Character Mode designation n=1 : ON, n=0: OFF
27 81 3	(1B) (51) (03)	ESC Q 3	Deselect Printer
27 82	(1B) (52)	ESC R	Set all tabs to power-on settings
27 83	(1B) (53)	ESC S	n=1 selects Subscript Character Mode n=0 selects Superscript Character Mode
27 84	(1B) (54)	ESC T	End Superscript and Subscript Modes
27 85 n	(1B) (55) n	ESC U n	n=1 selects Unidirectional Print Mode n=0 selects Bidirectional Print Mode
27 87 n	(1B) (57) n	ESC W n	n=1 selects Continuous Double-width Character Mode n=0 cancels Continuous Double-width Character Mode
27 88 n m	(1B) (58) n m	ESC X n m	Set left and right margins in present character columns. Left margin is specified by n and right by m. 1 < n < m < maximum character column
27 89 n1 n2	(1B) (59) n1 n2	ESC Y n1 n2	Select 120 DPI(dot/inch) Bit Image Mode, Normal speed, k=n1 (LSB) + 256 x n2 (MSB) Horizontally aligned dots can not be printed.
27 90 n1 n2	(1B) (5A) n1 n2	ESC Z n1 n2	Select 240 DPI(dot/inch) Bit Image Mode, k=n1 + 256 x n2
27 91 64	(1B) (5B) (40)	ESC [@	Double-height Character Mode designation

27 92 n1 n2	(1B) (5C) n1 n2	ESC \ n1 n2	Print characters from the All Character Table
27 93	(1B) (5D)	ESC]	Perform reverse line feed
27 94 n	(1B) (5E) n	ESC ^ n	Print a character from the All Character Table
27 95 n	(1B) (5F) n	ESC _ n	n=1 selects continuous overscoring n=0 cancels continuous overscoring

(dte-07/26/93) □